

Parts List			
ITEM	QTY	PART No.	DESCRIPTION
1	1	BC2576	Top Plate Ø55 QP/HP VStab Rec WeLi
2	6	100412	M5x10 Socket Head Bolt DIN 912 A4-80
3	2	BC2577	Weak link Ring Ø55 QP/HP VStab Rec
4	8	100002	M6x16 Socket Head Bolt DIN 912 A4-80
5	1	101903	Label for Valve Stab Receptacles Red 27X15
6	1	101904	Label for Valve Stab Receptacles Green 27X15

NOTE: 1

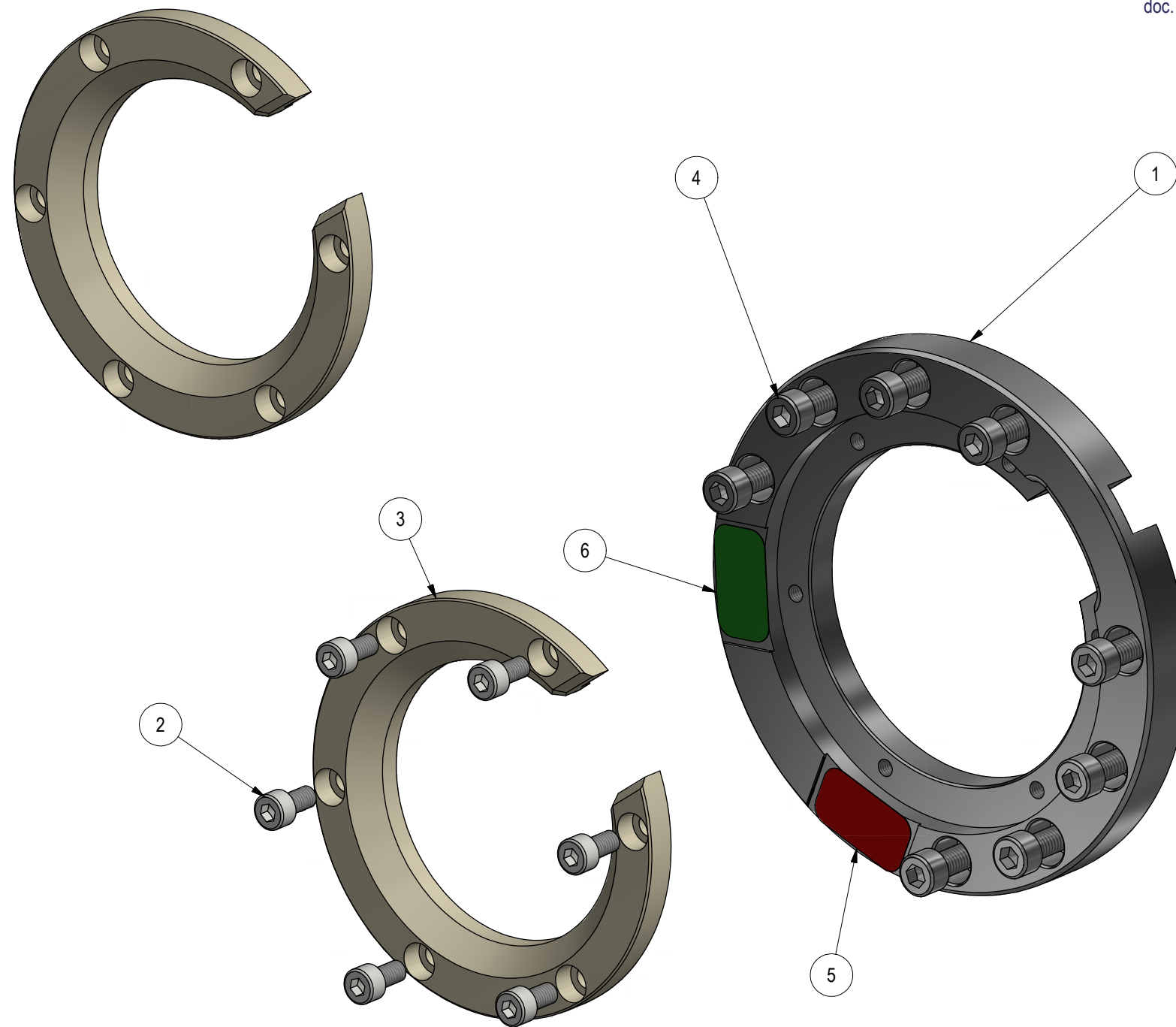
ADDITIONAL INFORMATION:

Top Plate Replacement Procedure:

1. Remove the M8 bolts, 6 off, to remove the old Top Plate
2. Install the Top Plate for Weak Link, BC2576, 8 off M6 bolts, torque to 12 Nm

Weak Link Replacement Procedure:

1. Put receptacle in closed position.
2. Remove the M5 bolts, 6 off, to remove the broken weak link ring .
3. Inspect receptacle for damages.
4. Install the new weak link ring, 6 off M5 bolts, torque to 8 Nm.
5. Verify correct function by performing function tests and inspection as described in Operation and Maintenance Manual Ø55mm Valve Stab, doc. No. 600112-TD-0003,



Rev.	Date	Reason for issue	Revision change	Chk'd	Appr.
01	14.3.2025	7-IFC (Issued for Construction)		HNJ	TAN HNJ

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Dwg Scale:	NTS
Dwg Proj:	
Dwg Format:	A3

Drawing title:	Weak Link Kit Ø55 QP/HP VStab Rec	
Drawing number:	BC2578	Rev. 01